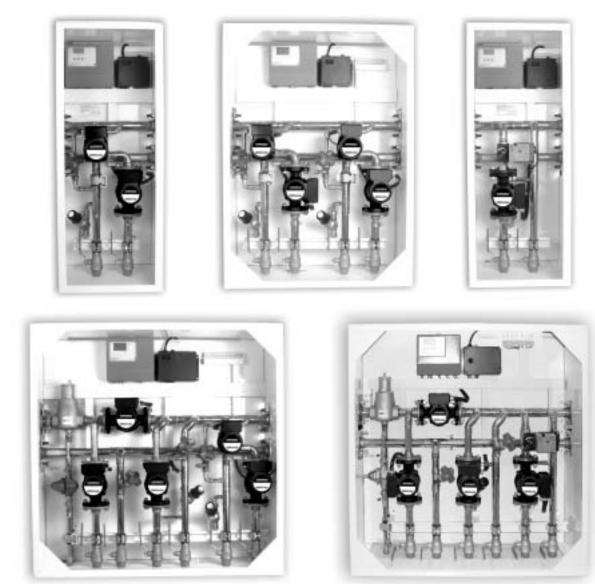




proPANEL[™] Series Installation Manual



Bringing comfort to life





proPANEL[™] Series

Installation Manual is published by Uponor Wirsbo 5925 148th Street West Apple Valley, MN 55124 (952) 891-2000

© 2003 Uponor Wirsbo All rights reserved

First Edition First Printing May 2003 Printed in the United States of America



Table of Contents

Section 1	Overview
Section 2	Preparation8
Section 3	Mounting the proPANEL [™] 9
Section 4	Piping Connections and Configurations10
Section 5	Wiring Connections 11
Section 6	Multiple proPANEL Units
Section 7	Start Up 13
Section 8	Performance Data and Physical Information14
Section 9	Mechanical and Electrical Drawings 16







Section 1 Overview

The time-consuming process of planning and piping the mechanical room is now obsolete. The Wirsbo proPANEL[™] units are pre-assembled, pre-wired and pre-piped control panels designed around the function and capabilities of the Wirsbo pro Series controls. These controls integrate multiple hydronic system controls into one cost-effective and efficient system.

With built-in flexibility, contractors can use a stand-alone proPANEL for a small application or connect multiple panels together to meet the needs of a more demanding application. Wiring is effortless as a modular connection cable simply attaches one panel to the next. No additional controls or wiring is required. Easy to mount, contractors save time and money.

The Wirsbo proPANEL series includes:

- proPANEL[™] 311-V
- proPANEL[™] 311-P
- proPANEL[™] 212
- proPANEL[™] 101
- proPANEL[™] 201

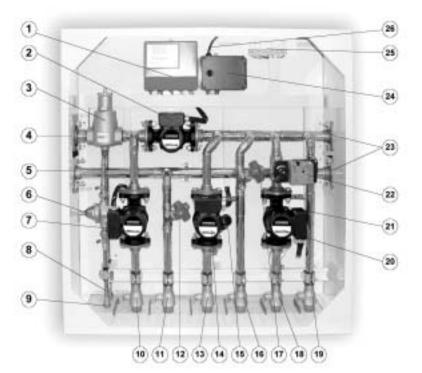


Wirsbo proPANEL 311-V

The Wirsbo proPANEL 311-V offers:

- Boiler reset
- Boiler protection
- Domestic hot-water priority (DHW)
- High-temperature components (e.g., baseboard, fan coils)
- One mixed temperature
- Floating action mixing valve
 - 1. Wirsbo SYSTEMpro[™] 311 Control
 - 2. Primary Circulator (P3)
 - 3. Air Eliminator
 - 4. 1¹/₄" Supply from Boiler
 - 5. 11/4" Return to Boiler
 - 6. Fill Valve
 - 7. DHW Circulator (P6)
 - 8. Connection to Expansion Tank
 - 9. Connection of Water Source
 - 10. Isolation Ball Valve (DHW supply)
 - 11. Isolation Ball Valve (DHW return)
 - 12. Flow Balancing Valve for DHW
 - 13. Isolation Ball Valve (high temp supply)
 - 14. High Temperature Circulator (P7)
 - 15. Differential Pressure By-pass Valve
 - 16. Isolation Ball Valve (high temp return)
 - 17. Flow Balancing Valve for High Temp
 - 18. Isolation Ball Valve (radiant supply)
 - 19. Isolation Ball Valve (radiant return)
 - 20. Secondary Loop (radiant) Circulator (P1)
 - 21. Differential Pressure By-Pass Valve
 - 22. 1" Floating Action Mixing Valve
 - 23. 1¹/₄" Through Connections or U-pipe Connection
 - 24. Power Supply
 - 25. Terminal Strip
 - 26. 120VAC Power Cord
 - 27. Physical Information Height — 36" Width — 36"
 - Depth 13"
 - . Weight — 160 lbs.

Note: For information about applications not shown (e.g., snow and ice melting), contact Uponor Wirsbo Technical Services, toll free, at (800) 321-4739.







Wirsbo proPANEL 311-P

The Wirsbo proPANEL 311-P offers:

- Boiler reset
- Boiler protection
- DHW priority
- High-temperature components (e.g., baseboard, fan coils)
- One mixed temperature
- Variable speed injection mixing
- 1. Wirsbo SYSTEMpro 311 Control
- 2. Primary Circulator (P3)
- 3. Air Eliminator
- 4. 1¹/₄" Supply from Boiler
- 5. 11/4" Return to Boiler
- 6. Fill Valve
- 7. DHW Circulator (P6)
- 8. Connection to Expansion Tank
- 9. Connection of Water Source
- 10. 1" Isolation Ball Valve (DHW supply)
- 11. 1" Isolation Ball Valve (DHW return)
- 12. Flow Balancing Valve for DHW
- 13. 1" Isolation Ball Valve (high temp supply)
- 14. High Temperature Circulator (P7)
- 15. 1" Isolation Ball Valve (high temp return)
- 16. Differential Pressure By-pass Valve
- 17. 1" Isolation Ball Valve (radiant return)
- 18. 1" Isolation Ball Valve (radiant supply)
- 19. Differential Pressure By-pass Valve
- 20. Secondary Loop (radiant) Circulator (P1)
- 21. Variable Speed Injection Pump (P4)
- 22. 1¹/₄" Through Connections or U-pipe Connection
- 23. Balancing Valve on Return Injection Loop Leg
- 24. Flow Balancing Valve for High Temp
- 25. Power Supply
- 26. Terminal Strip
- 27. 120VAC Power Cord
- 28. Physical Information
 - Height 36"
 - Width 36" Depth — 13"
 - Weight 160 lbs.



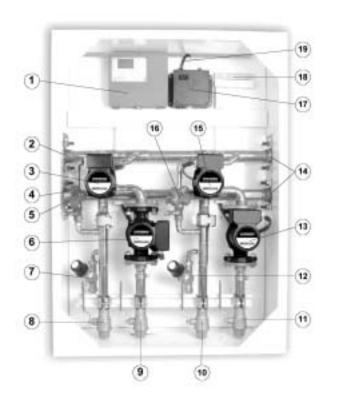
Note: For information about applications not shown (e.g., snow and ice melting), contact Uponor Wirsbo Technical Services, toll free, at (800) 321-4739.



Wirsbo proPANEL 212

The Wirsbo proPANEL 212 offers:

- Boiler enable
- Boiler protection
- Two mixed temperature
- Variable speed injection mixing
- Reset or setpoint modes
 - 1. Wirsbo proMIX[™] 212 Control
 - 2. 1¹/₄" Supply from Boiler
 - 3. Variable Speed Injection Pump (P4)
 - 4. 11/4" Return to Boiler
 - 5. Balancing Valve on Return Injection Loop Leg
 - 6. Secondary Loop (radiant) Circulator (P1)
 - 7. Differential Pressure By-pass Valve (system #1)
 - 8. 1" Isolation Ball Valve (system #1 return)
 - 9. 1" Isolation Ball Valve (system #1 supply)
 - 10. 1" Isolation Ball Valve (system #2 return)
 - 11. 1" Isolation Ball Valve (system #2 supply)
 - 12. Differential Pressure By-pass Valve (system #2)
 - 13. Secondary Loop (radiant) Circulator (P2)
 - 14. 1¹/₄" Through Connections or U-pipe Connection
 - 15. Variable Speed Injection Pump (P5)
 - 16. Balancing Valve on Return Injection Loop Leg
 - 17. Power Supply
 - 18. Terminal Strip
 - 19. 120VAC Power Cord
 - 20. Physical Information Height — 36"
 - Width 26" Depth — 13"
 - Weight 110 lbs.
- **Note:** For information about applications not shown (e.g., snow and ice melting), contact Uponor Wirsbo Technical Services, toll free, at (800) 321-4739.



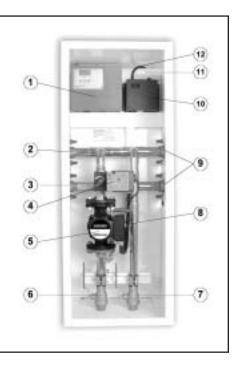




Wirsbo proPANEL 101

The Wirsbo proPANEL 101 offers:

- Boiler enable
- Boiler protection
- One mixed temperature
- · Floating action mixing valve
- Reset or setpoint modes
- 1. Wirsbo proMIX[™] 101 Control
- 2. 1¹/₄" Supply from Boiler
- 3. 1¹/₄" Return to Boiler
- 4. 1" Floating Action Mixing Valve
- 5. Secondary Loop (radiant) Circulator (P1)
- 6. 1" Isolation Ball Valve (system supply)
- 7. 1" Isolation Ball Valve (system return)
- 8. Differential Pressure By-pass Valve (behind pump)
- 9. 11/4" Through Connections or U-pipe Connection
- 10. Power Supply
- 11. Terminal Strip
- 12. 120VAC Power Cord
- 13. Physical Information
 - Height 36"
 - Width 14" Depth - 13"
 - Weight 70 lbs.



Note: For information about applications not shown (e.g., snow and ice melting), contact Uponor Wirsbo Technical Services, toll free, at (800) 321-4739.



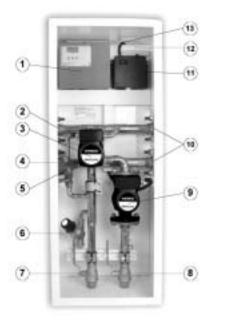




Wirsbo proPANEL 201

The Wirsbo proPANEL 201 offers:

- Boiler enable
- Boiler protection
- One mixed temperature
- Variable speed injection mixing
- Reset or setpoint modes
- 1. Wirsbo proMIX[™] 201 Control 2. 1¹/₄" Supply from Boiler 3. Variable Speed Injection Pump (P4) 4. 1¹/₄" Return to Boiler 5. Balancing Valve on Return Injection Loop Leg 6. Differential Pressure By-pass Valve 7. 1" Isolation Ball Valve (system return) 8. 1" Isolation Ball Valve (system supply) 9. Secondary Loop (radiant) Circulator (P1) 10. 1¹/₄" Through Connections or U-pipe Connection 11. Power Supply 12. Terminal Strip 13. 120VAC Power Cord 14. Physical Information Height - 36" Width — 14" Depth - 13" Weight - 70 lbs.



Note: For information about applications not shown (e.g., snow and ice melting), contact Uponor Wirsbo Technical Services, toll free, at (800) 321-4739.



RADIANT FLOORS

Tools Required

2

SECTION

• A ¼-inch socket, ¼-inch nut driver or ¼-inch driver bit

Section 2 Preparation

Step 1 — Inspect Contents

• By-pass instructions

Step 1a: Unpack and ensure the following contents are included.

- Appropriate proPANEL Return bend (1)
- Appropriate pro Series Manual Flanges (2)
- proPANEL Installation Manual Gasket (4)
- Modular connection cable (1) Mounting rail (1)
 - Flow Setter Instructions

Step 1b: Inspect the product to ensure no damage occurred during shipping.

Step 2 — Remove Cover and Enclosure

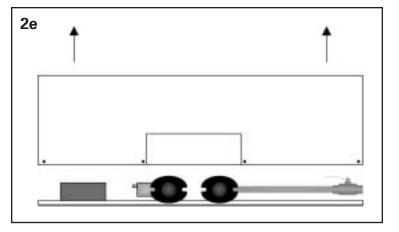
Step 2a: Lay the proPANEL flat on the floor or a stable surface.

Step 2b: Remove the cover and enclosure. Pull the cover away from the bottom of the enclosure and lift off from the top alignment lugs (see **Figure 2b**). Set the cover to one side to avoid damage.

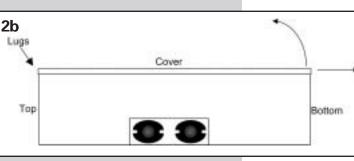
Step 2c: Remove the loose contents (e.g., return bend, mounting rail, modular connection cable).

Step 2d: Remove the ¹/₄-inch hex head sheet metal screws that attach the enclosure to the backer board (see **Figure 2d**).

Step 2e: Lift the enclosure from the backer board (see **Figure 2e**). Set the enclosure to one side to avoid damage.







Section 3 Mounting the proPANEL

Step 3a: Position the mounting rail at the recommended height (between 60 and 72 inches) to ensure the control is at or near eye level.

Step 3b: Using a level, mark a reference line for the bottom

of the mounting rail (see **Figure 3b**).

Step 3c: With the offset lip facing up, place the mounting rail on the line. Secure to the studs or into the masonry using lag bolts or appropriate mansonry anchors. See **Figure 3c**.

Step 3d: Mark the stud spacing dimensions on the proPANEL backer board. See **Figure 3d**.

Step 3e: Using the %-inch drill bit, drill four pilot holes in the

stud for the lag bolts to pass through. Drill two holes near the top and two near the bottom of the backer board in an easily accessible area. See **Figure 3e**.

Step 3f: Lift the proPANEL and slide down onto the mounting rail. Apply enough pressure to properly seat fully into the rail. See **Figure 3f**.

3f

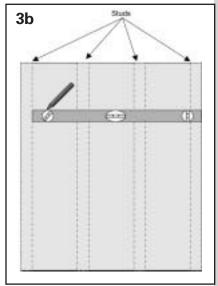
anchors. Reattach the proPANEL and secure to the wall using

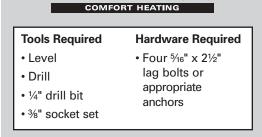
Stude

Step 3g: Secure the proPANEL to the wall using the $\frac{5}{16} \times 2\frac{1}{2}$ -inch lag bolts and socket set. A $\frac{1}{4}$ -inch pilot hole is recommended.

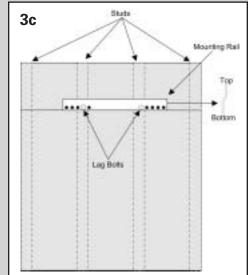
Step 3h: If using masonry anchors, mark the mounting hole locations on the wall. Remove the proPANEL. Drill appropriately sized holes and insert the

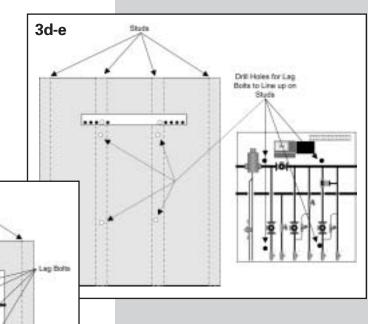
the proper lag bolts and socket set.





RADIANT FLOORS







RADIANT FLOORS

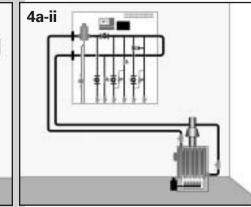
Tools Required

4a-i

- Torch and basic soldering equipment
- %" and $11{\scriptstyle{}^{\prime}\!{}_{16}"}$ box wrenches
- Assorted pipe wrenches and pliers

Section 4 Piping Connections and Configurations

Step 4a: Locate the heat source and determine the route from the supply and return to the proPANEL. The heat source may be located on the right or left of the panel and



only a slight change in the piping configuration is required (see **Figures 4a-i and 4a-ii**).

Step 4b: Attach the supply and return to the proPANEL using the provided flanges. Install the required gasket between the flanges. See **Figure 4b**.

Note: To avoid damage, connect the piping to the flanges before attaching to the proPANEL.

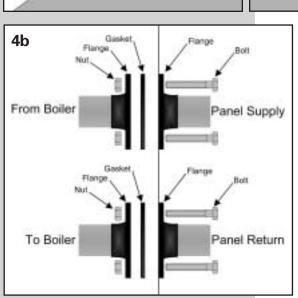
Step 4c: Using the supplied bolts and the $\frac{5}{8}$ and $\frac{11}{16}$ -box wrenches, bolt the flanges to their companions on the proPANEL.

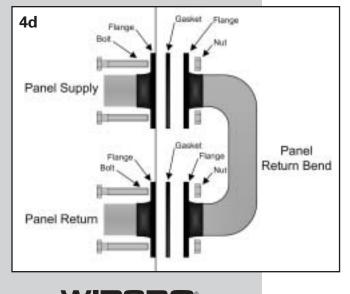
Step 4d: Attach the return bend to the other end of the primary loop in the same manner using the same tools and hardware as described in Step 4c. See **Figure 4d**.

Step 4e: Install isolation valves between the heat source and the proPANEL on both the supply and return to help purge air during start up and to isolate during repair.

Note: The proPANEL units are capable of flows up to 15 gallons per minute (gpm) on the primary circuit, which require a minimum of 1¹/₄-inch piping. Use 1-inch piping when the flow requirements are less than 8 gallons per minute (gpm).

When using the proPANEL 311-V or proPANEL 311-P, a supply line is required. Connect the water supply to the pipe at the bottom left of the proPANEL 311. This is a ½-inch sweat connection. Note that a backflow preventor may be required. Check the local code. A ½-inch female threaded tapping is provided on the proPANEL 311 and is intended to pipe in the expansion tank.





Section 5 Wiring Connections

Note: Connect the low voltage and sensors first. Make all connections on the terminal strip, which are clearly marked.

Step 5a: Connect the outdoor sensor first to the terminal marked S4/outdoor sensor. See **Figure 5a**.

Step 5b: If applicable, connect the DHW sensor (marked S6/DHW sensor) next. See **Figure 5b**.

Note: If using a DHW sensor, do not use a DHW demand.

Step 5c: Connect the various demands to their respective terminals. These demands include mix, high temperature, boiler, DHW. A 40VAC transformer (provided in the proPANEL power supply unit) powers the terminals. No additional transformers are required. See **Figure 5c**.

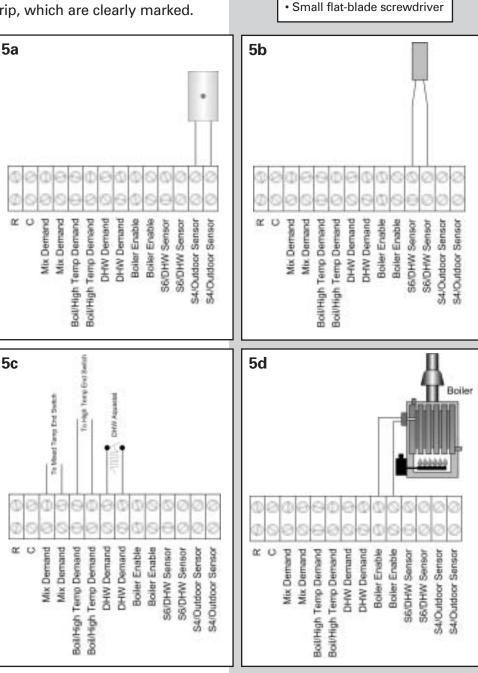
Note: If using a DHW demand, do not use a DHW sensor.

Step 5d: Connect the boiler enable (TT from the boiler control) to the terminals (marked Boiler Enable).

The modular jack on the power supply is also a boiler enable. It can connect to the boiler, but is intended to link up two or more proPANEL units. See **Figure 5d**.

Step 5e: With the provided cord, connect the line voltage to a dedicated 15amp circuit.

Note: Do not start the proPanel until the system is filled with water and is properly purged. This eliminates any potential damage to the circulating pumps.





All wiring must be performed by a licensed professional and comply with local trade practices and codes.

Wirsbo does not take responsibility for any damage caused due to failure to comply.



SECTION 5

COMFORT HEATING

• Wire cutters and strippers

Tools Required

RADIANT FLOORS

Tools Required

• 5% and 11/16-inch box wrenches

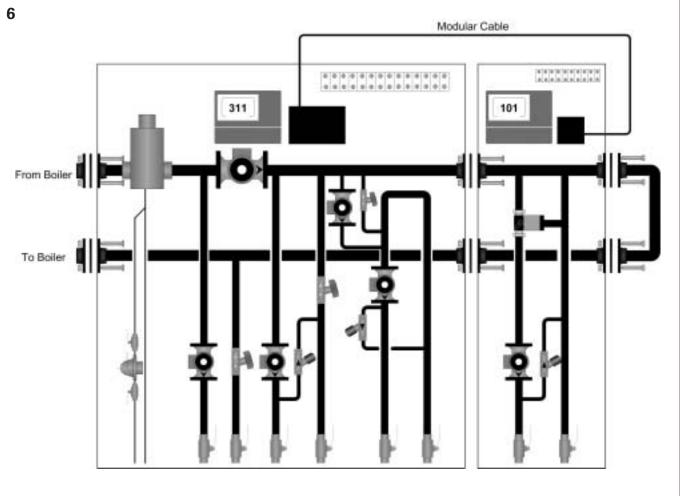
Section 6 Multiple proPANEL Units

For larger or sophisticated systems, you may connect two or more proPANEL units together. See **Figure 6**.

Step 6a: Connect the piping with the same flanges and tools used to connect the boiler piping and return bends in Section 4. Simply bolt the flanges together using the supplied hardware and tighten them with 5% and 11/16-inch box wrenches.

Step 6b: To complete the primary loop, attach the return bend to the end of the finished assembly of panels.

Step 6c: Simply connect the proPANEL units together using the supplied modular cables. A modular jack is located on the top of each power supply box.





Section 7 Start Up

After all the piping and wiring connections are made and the system is filled and purged, the system is ready to start up. Refer to the Wirsbo Radiant Floor Installation Handbook for specific instructions.

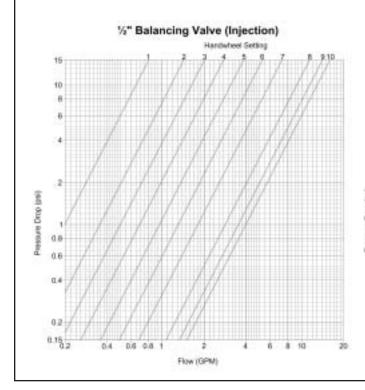
Step 7a: After purging is completed, start the system and program the pro Series control as needed. The appropriate pro Series manual is enclosed with each proPANEL to program the control.

Step 7b: Once the control is programmed, cycle the individual demands to ensure proper operation.

Step 7c: Set the circuit setters to the required flows using the provided instructions. See **Figure 7c**.

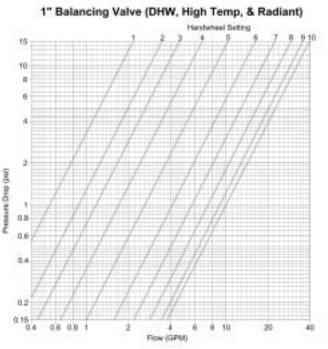
Step 7d: Properly adjust the pressure bypass valve using the provided instructions. See **Figure 7d**.

7c	Handwheel settings based on gpm required at design conditions					
	gpm - Setting	0.80 = 7.0	1.6 = 8.6			
	0.20 = 2.5	1.0 = 7.5	1.8 = 9.5			
	0.40 = 4.9	1.2 = 7.8	2.0 = 10.0			
	0.60 = 5.8	1.4 = 8.0				



To determine the correct handwheel setting, you must know the required gallons per minute (gpm) and the pressure loss in psi (2.31 ft/hd = 1 psi) through all of the piping and the terminal unit.

Simply find the pressure drop on the left and the gpm at the bottom. The intersection of these two points is the correct handwheel setting.

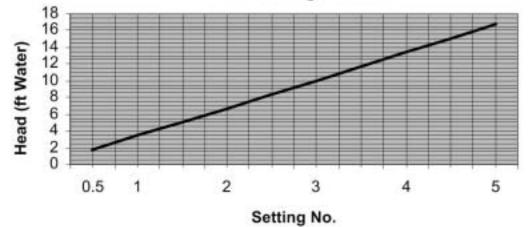


Life, Safety, Comfort Systems 13

COMFORT HEATING

- 7d 1. Determine the differential head for the system with all zones open.
 - To determine the differential head you must know the:
 - A. GPM required with all zones open.
 - B. The system head at that gpm.
 - C. The ft/hd that the circulating pump is capable of at that gpm. Use the circulator performance charts on page 14.
 - D. Subtract B from C to arrive at the differential head.

- 2. Locate the differential head on the left side of the chart.
- 3. Draw a horizontal line to the right until it intersects the diagonal line in the chart.
- 4. Draw a second line straight down. This will correspond to a number at the bottom of the chart. This is the bypass valve setting. Use the MH2O scale on the bypass valve.
- 5. Rotate the bypass valve handle on full turn clockwise from the position found in step 4 to ensure positive shut off when all zones are open.



AVDO Setting Position



Section 8 Performance Data and Physical Information

Cabinet Dimensions

Unit	Width	Height	Depth	Weight
proPANEL 311V	36"	36"	13"	160 lbs.
proPANEL 311P	36"	36"	13"	160 lbs.
proPANEL 212	26"	36"	13"	110 lbs.
proPANEL 101	14"	36"	13"	70 lbs.
proPANEL 201	14"	36"	13"	70 lbs.

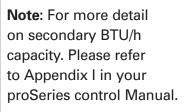
Note: The companion flanges protrude %" from each side of the enclosure to ensure an easy connection.

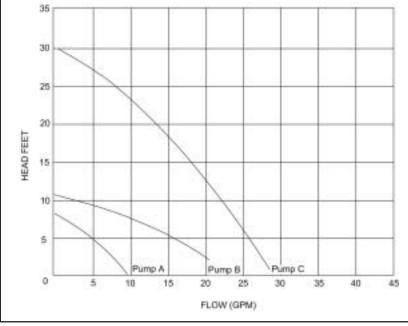
Piping Sizes and Capacities Differential **BTU/h** Capacity **BTU/h** Capacity Primary Circuit (11/4")² **Temperature**¹ Secondary Circuit (1")³ 10 75,000 40,000 20 150,000 80,000 30 225,000 120,000 40 160,000 300,000

¹Differential temperature is the difference in temperature between the primary supply and primary return and the difference between the secondary supply and secondary return.

²Primary circuit is based on 15 gpm.

³Secondary circuit based on 8 gpm.





Pump Performance Curves

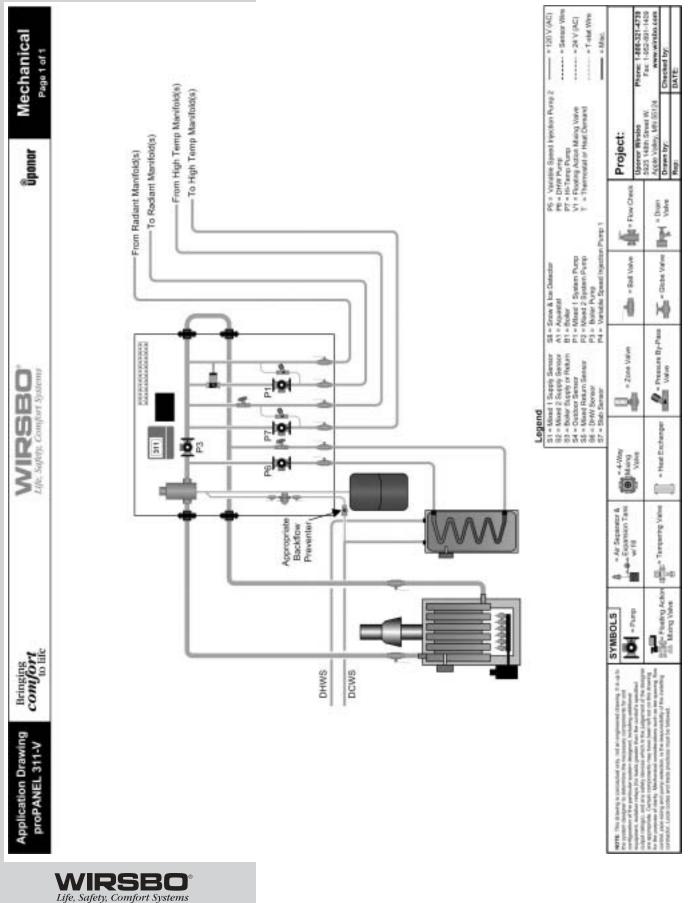
- Pump A = Injection pumps
- Pump B = Primary, high-temperature and domestic hot water pumps
- Pump C = All radiant pumps

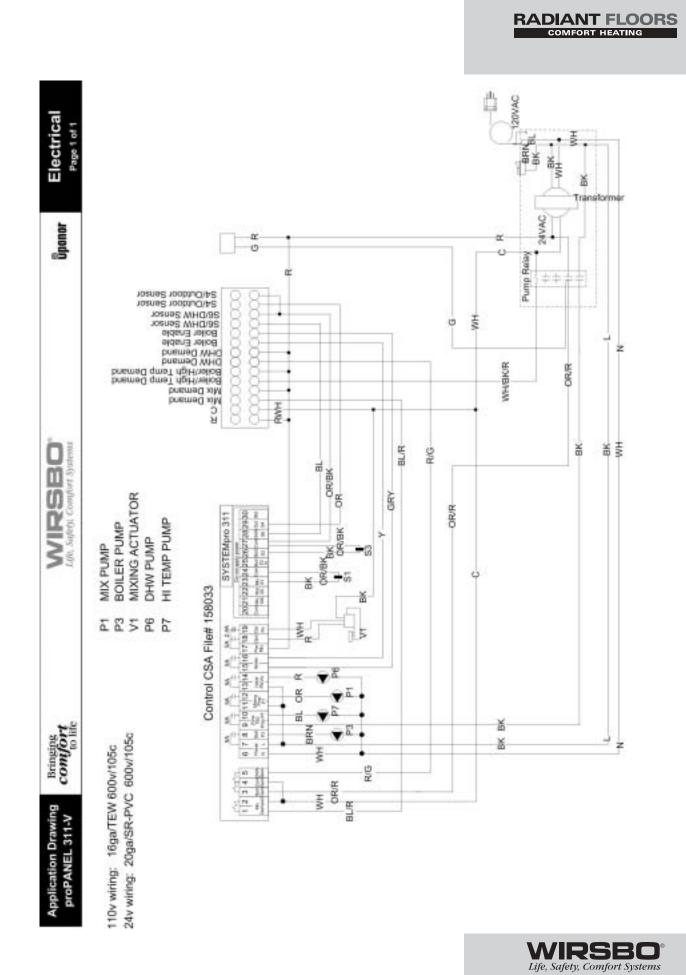




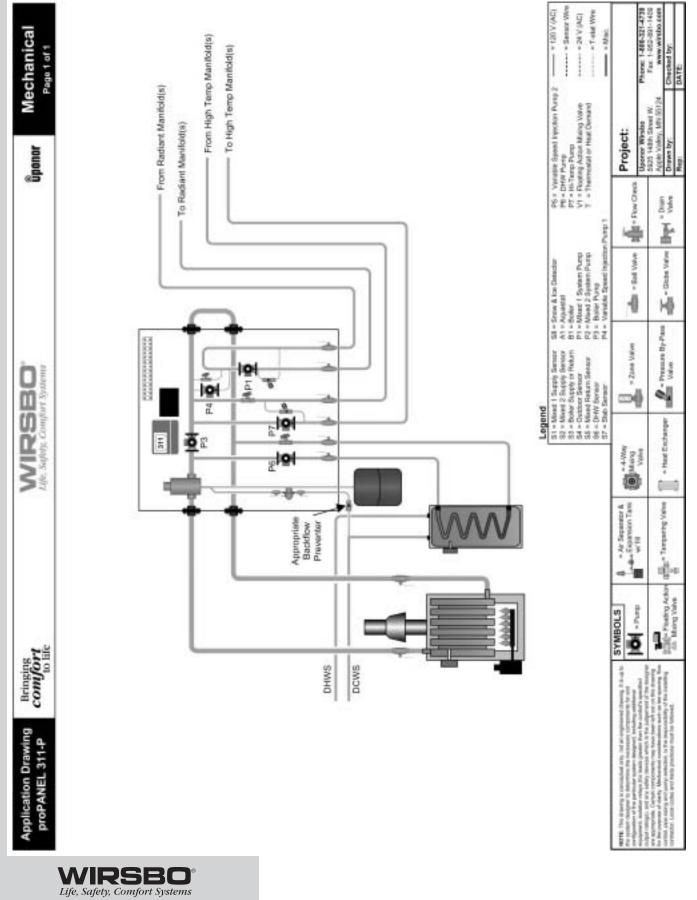
RADIANT FLOORS

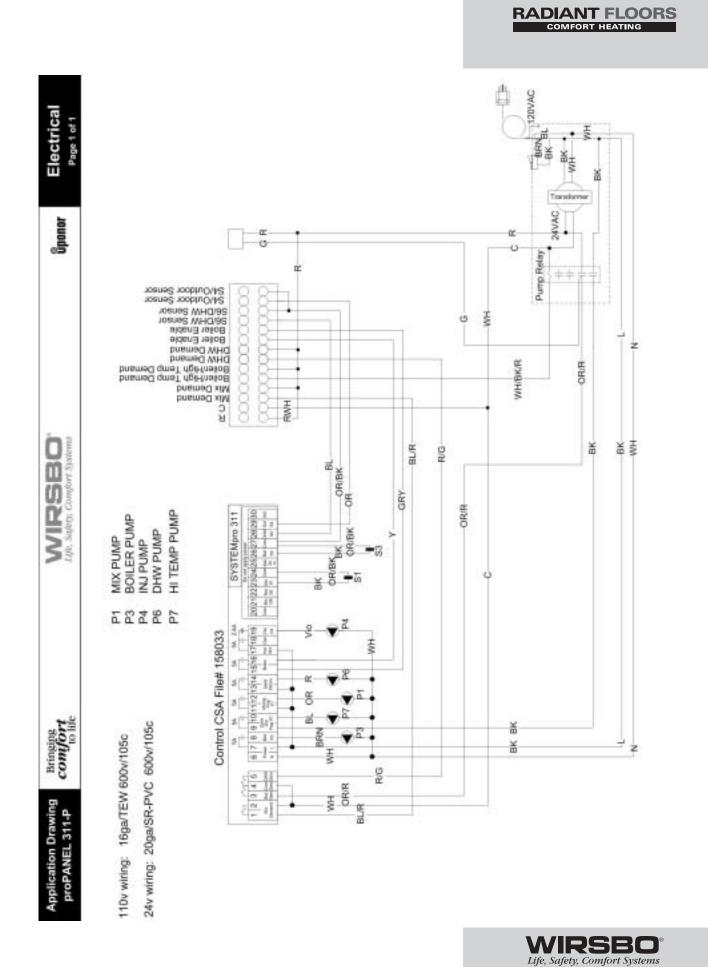
Section 9 Mechanical and Electrical Drawings





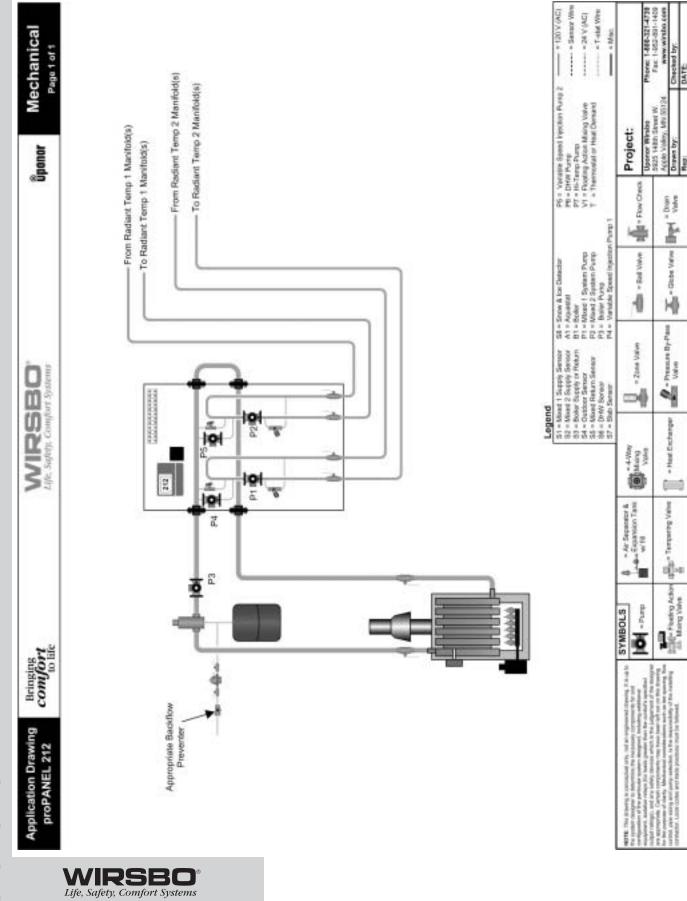
RADIANT FLOORS



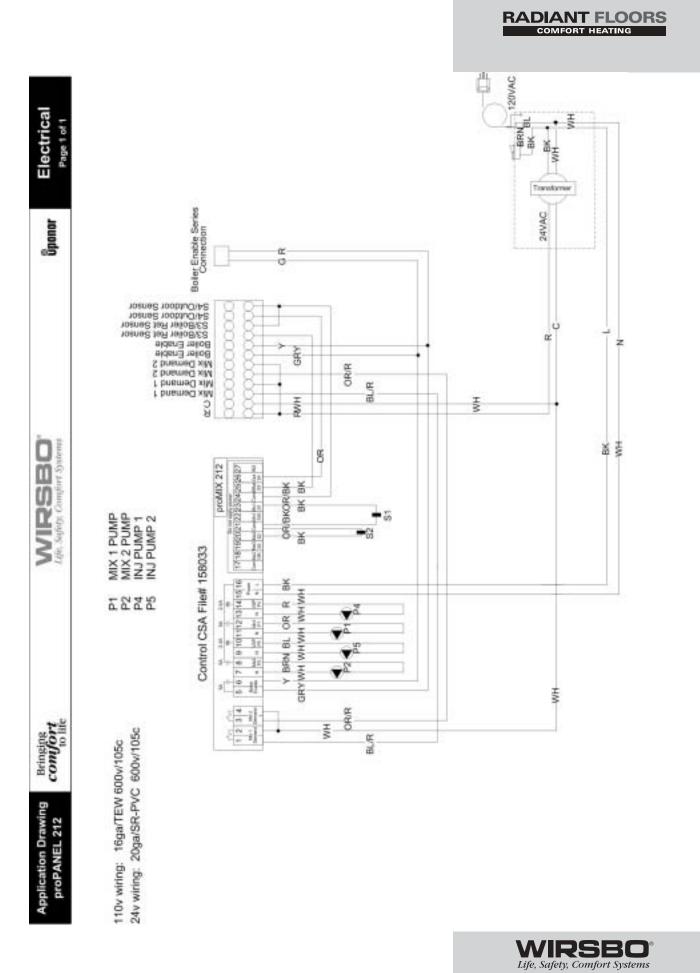


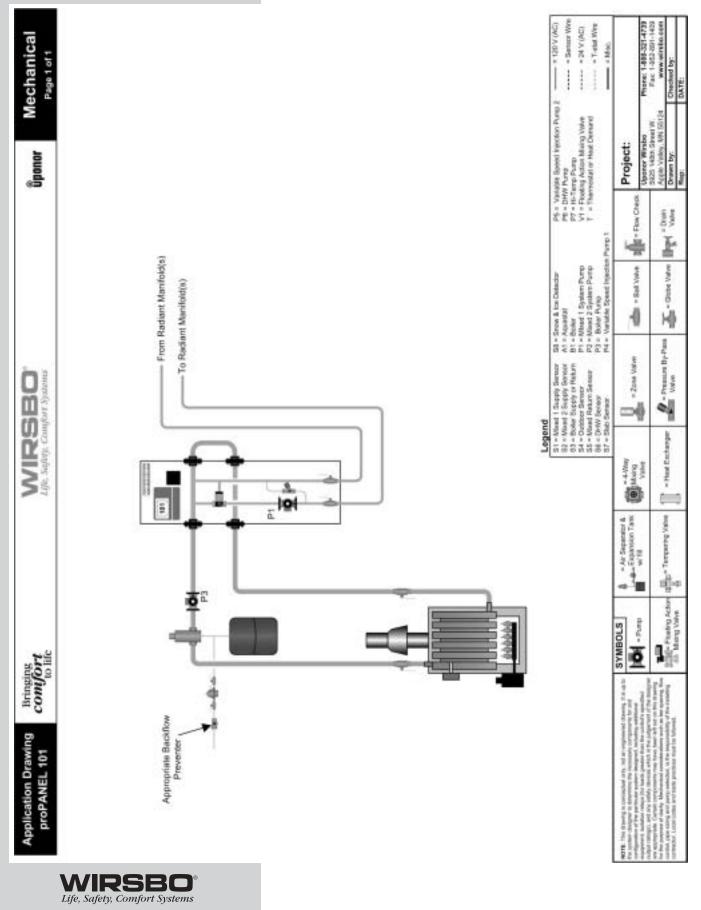
(| | |

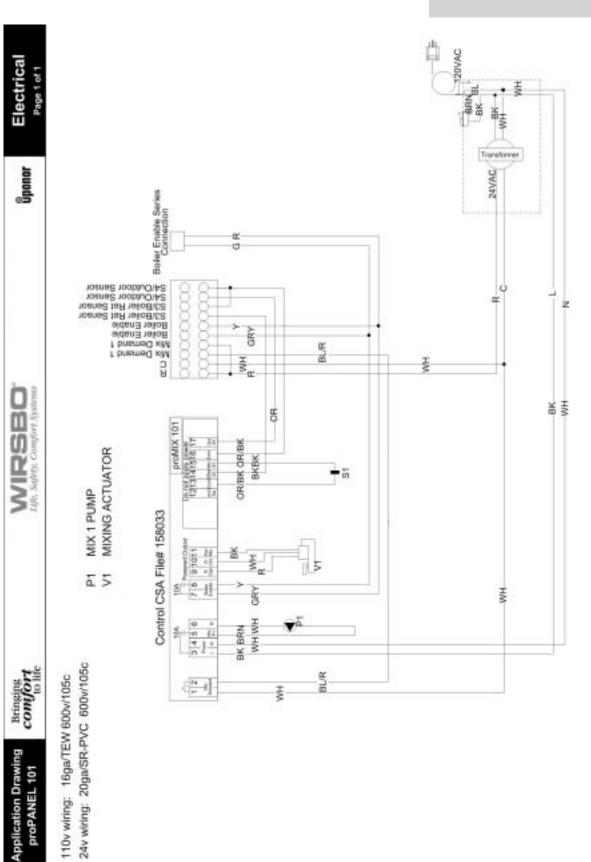
20

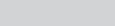


DATE



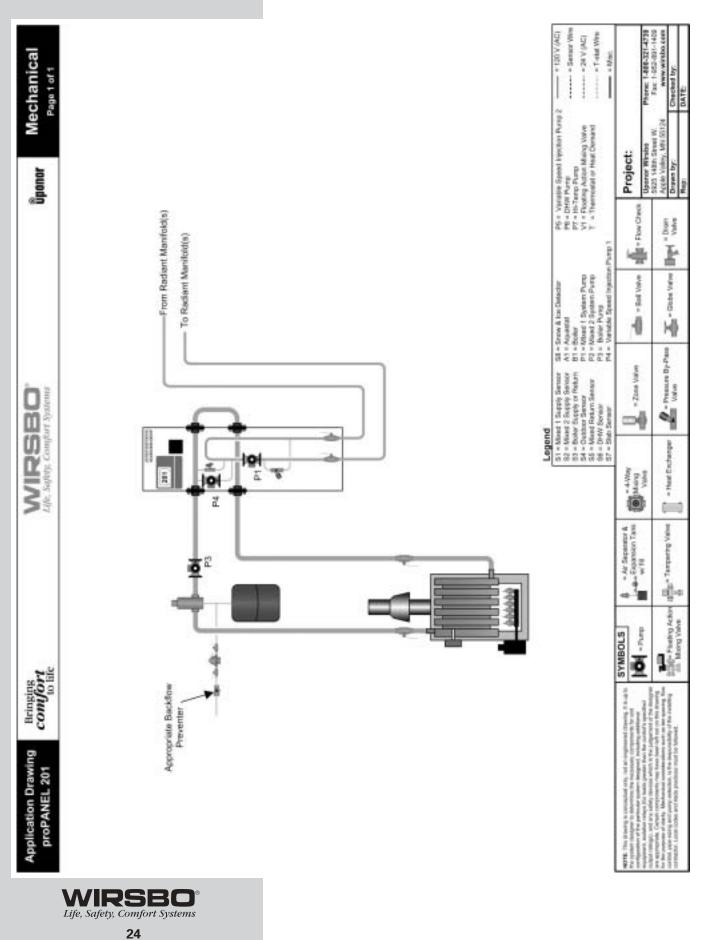


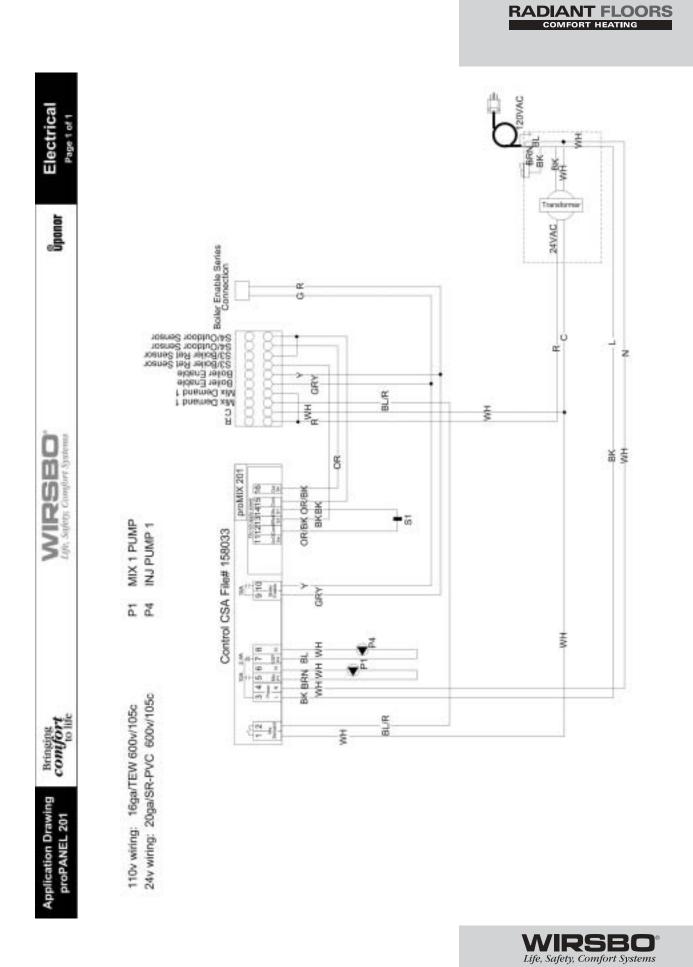


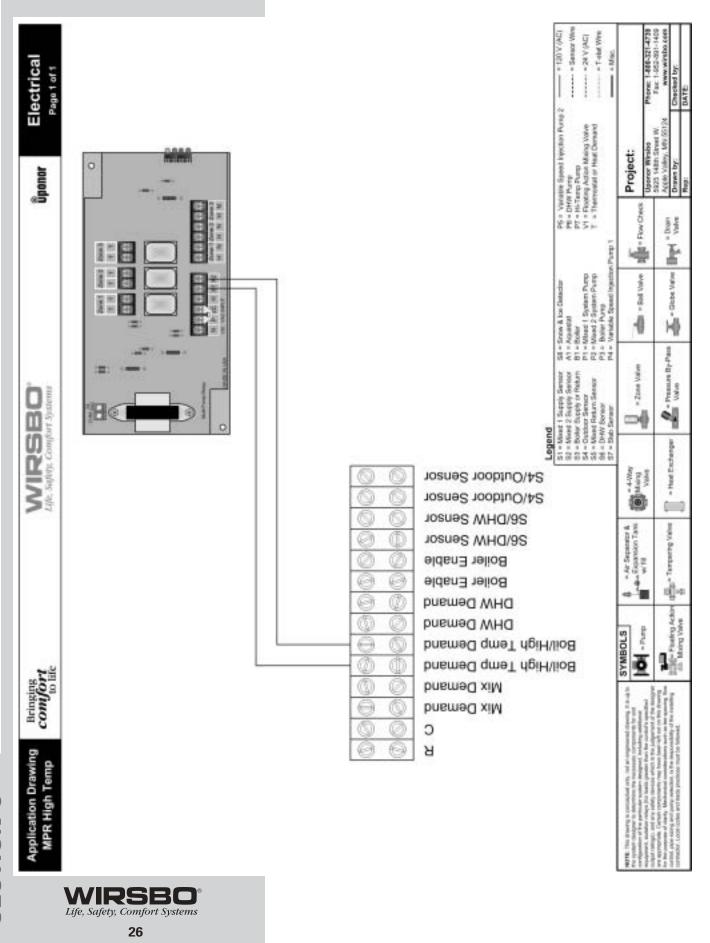


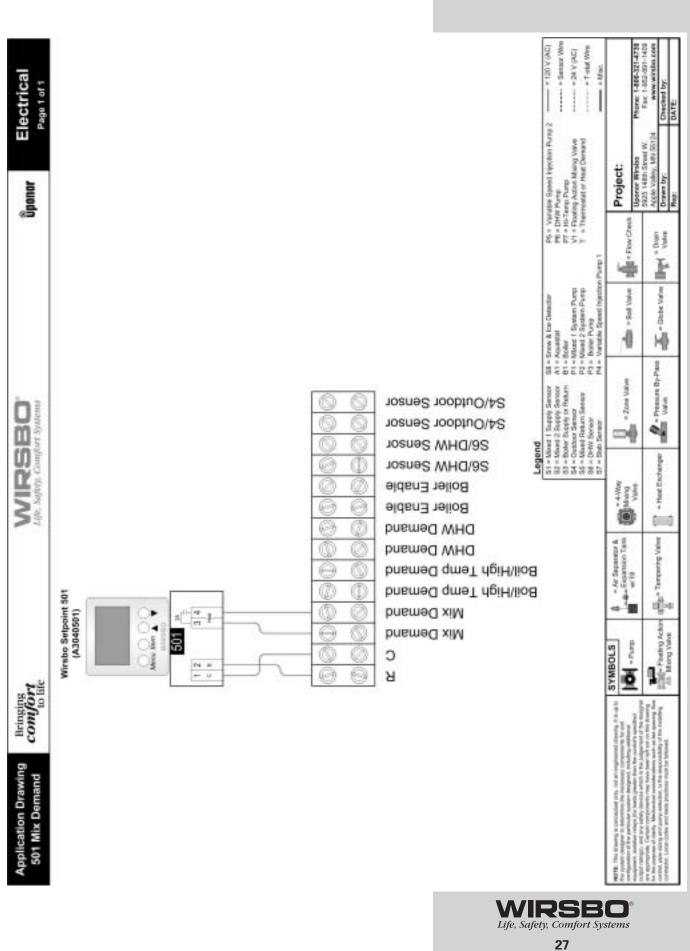
RADIANT FLOORS

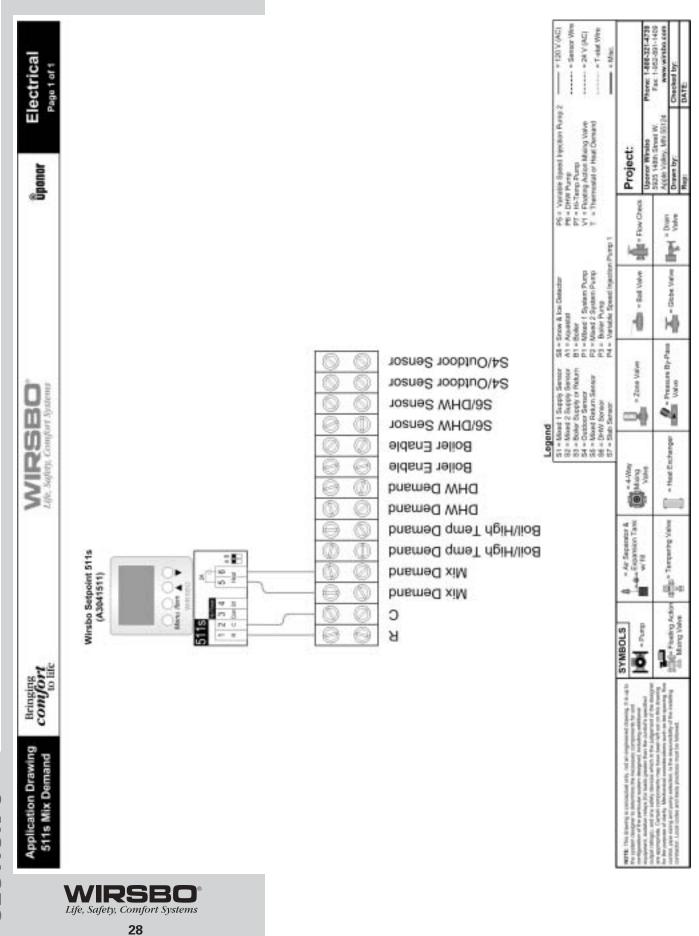
Life, Safety, Comfort Systems 23

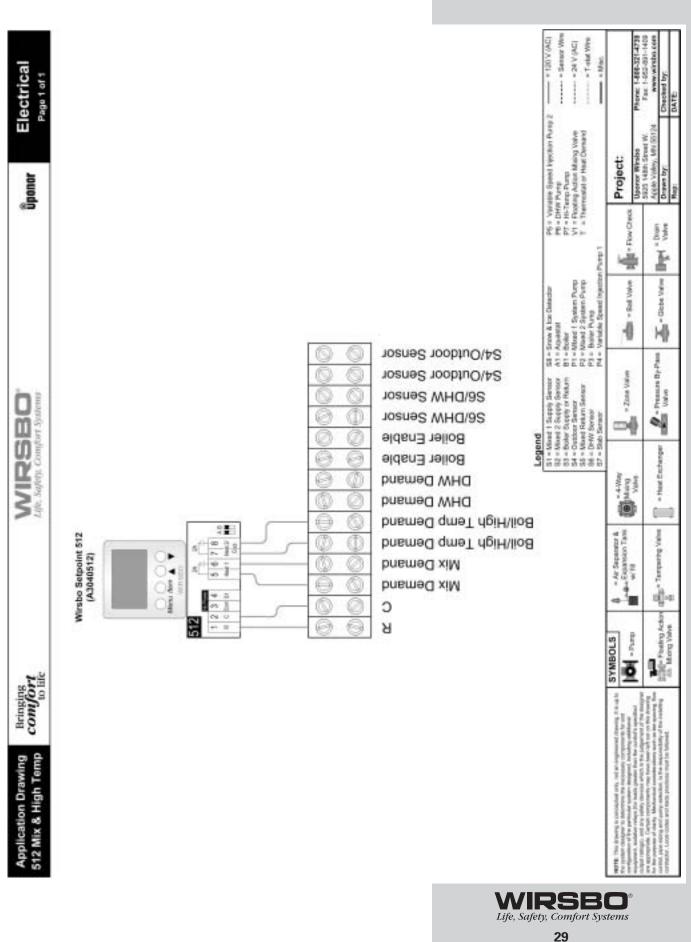




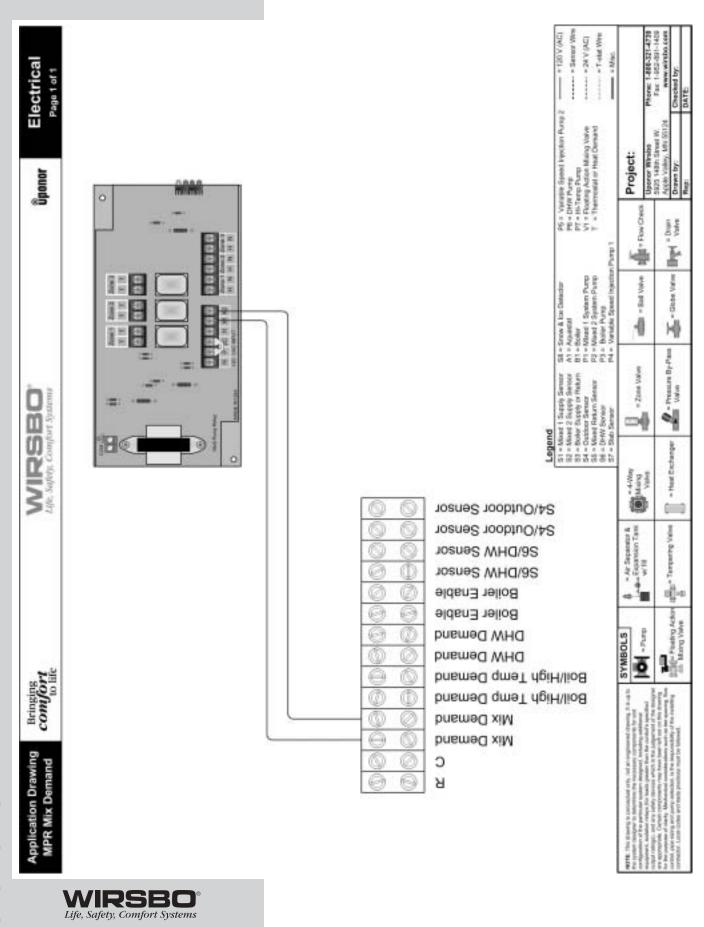


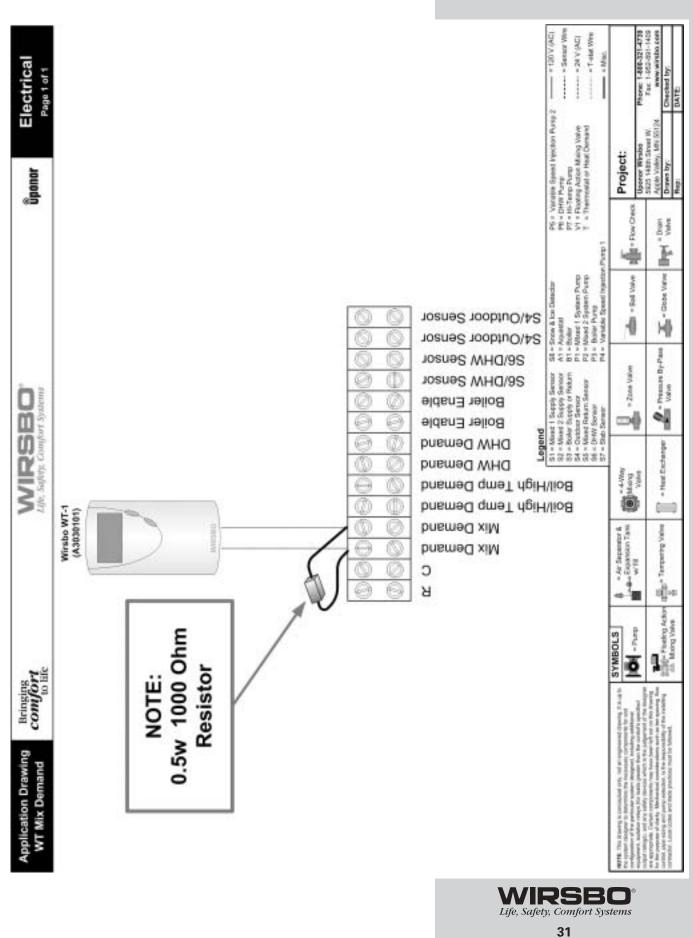




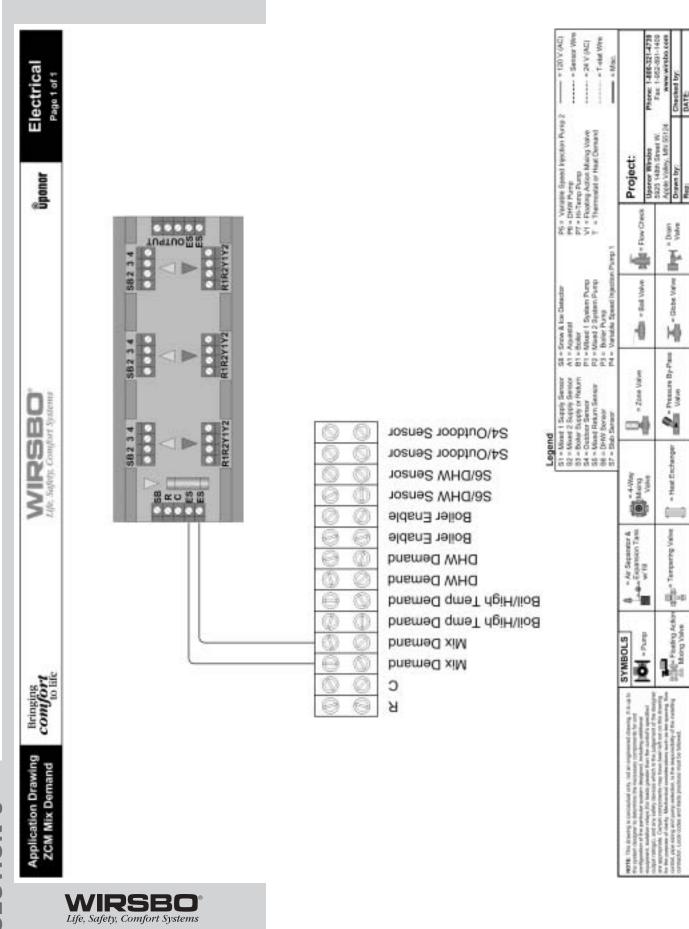


30





RADIANT FLOORS



DATE





Uponor Wirsbo 5925 148th STREET WEST APPLE VALLEY, MN 55124 TEL: 800-321-4739 FAX: 952-891-1409 www.wirsbo.com



Copyright © 2003 Uponor Wirsbo, Printed in the United States